VEC-821KC Assembly Manual

Super CW Filter

### INTRODUCTION

Thank you for purchasing the matching VEC-821KC Enclosure Kit. The VEC-821KC is the all metal case for the VEC-821K Super CW Filter Kit. The VEC-821KC consists of the full metal enclosure and all necessary hardware, including rubber feet for making the installation of the VEC-821K quick and easy.

# **TOOLS AND SUPPLIES**

**Universal Kit-building Tools:** Although your particular kit may require additional items to complete, virtually all construction projects require a work area outfitted with the following tools and supplies:

30-60 watt Soldering Iron
High-temperature Iron Holder with a Moist Cleaning Sponge
Rosin-core Solder (thin wire-size preferred)
Needle Nose Pliers or Surgical Hemostats
Diagonal Cutters or "Nippy Cutters"
Wire Strippers
Solder Sucker, Vacuum Pump, or Desoldering Braid
Bright Desk Lamp
Magnifying Glass
1/4" Nut Driver
Small Phillips Screwdriver
7/16" and 1/2"open end wrenches

/EC-82	1KC	Assembly	Manua
--------	-----	----------	-------

Super CW Filter

# **PARTS LIST**

The Parts List below is for the VEC-821KC. Please inventory all parts before beginning case construction.

### **Parts List**

$\checkmark$	Qty	Part Description	
	1	VEC-821K Cabinet Chassis	
	1	VEC-821K Cabinet Cover	
	1	Kit Decal Set; VEC-821K	
	3	Flat Metal Washer; .416"x.625"x.062"	
	1	9MM Hex Nut	
	4	4-40 Hex Nuts	
	1	1/4" Mono Phone Jack	
	1	Screw-on Terminal Strip	
	1	1" x 1" Double -Sided Tape	
	4	Round Rubber Feet	
	2	Small Tapped "L" Brackets	
	6	4-40 x 3/16" Phillips Machine Screws	
	2	#4 x 3/16" Round Aluminum Spacers	
	1	3/8" Hex Nut	
	2	4-40 x 1/2" Phillips Machine Screws	
	1	9 Volt Battery Clip	

In addition to the above pieces of hardware, you should still have a thin steel flat washer, a 3/8" hex nut. These parts were left over from the VEC-821K kit. You were asked not to discard them, because they will be needed when you installed the circuit board in an enclosure. If possible, locate them.

VEC-821KC Assembly Manual

Super CW Filter

### STEP-BY-STEP ASSEMBLY

To install your receiver in the VEC-821KC matching enclosure follow these instructions (read all instructions before beginning ... take your time):

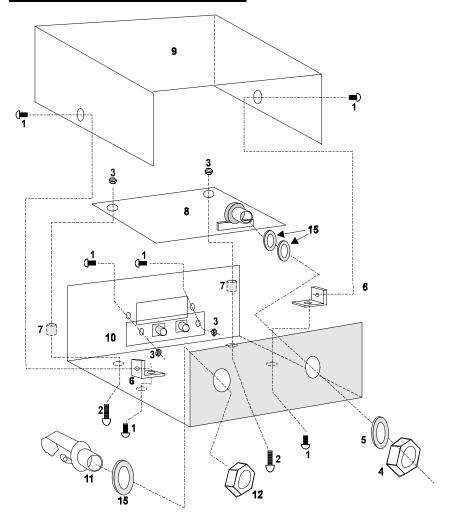
#### **Installing the Circuit Board**

Please refer to the Parts Placement diagram for hardware locations.

- □□ 1. Find the front panel decal that corresponds with your receiver and the rear panel decal; separate using scissors. Be sure to leave excess decal material around the edges. Put the rear panel decal on first. This is done by: a.) Remove all debris and oil from the chassis. This should be done using a piece of cloth and alcohol. b.) Remove the crack and peel to expose the adhesive. c.) Place the decal on the rear panel without securing it completely. d.) Gently rub the alignment circles and/or rectangles with your finger—if the circles and/or rectangles are centered in the enclosure holes (also check the corner alignment marks) secure the decal by rubbing and removing all air bubbles. e.) If the alignment circles and/or rectangles are not centered, adjust the decal accordingly then secure. f.) Use a penknife, or small Exacto<sup>TM</sup> knife, to cut away the unused edges (cut from the adhesive side) and cut out the component holes (cut from the description side). g.) Repeat procedure for the front panel.
- □□ 2. Place the bottom chassis in front of you with the round hole in the front panel facing you.
- □□ 3. Install the two L-brackets on the chassis using two of the 4-40 x 3/16" machine screws (1). The longer side of the L-bracket must be connected to the chassis using the two holes centered on each edge of the enclosure. Refer to the diagram on the next page for location and orientation.
- □□ 4. Mount the circuit board in the chassis. Mount the board a follows: a). Insert the 4-40 x 1/2" machine screws (2) into the holes in the chassis, then sit the chassis on the table so the screws do not fall out. b). Slip one #4 x 3/16" spacer (7) over each screw. c). Sit the board down onto the screws, making sure the knob on the large switch is inserted into it's hole. e). Secure the board to the screws using four 4-40 hex nuts, (3) and tighten.
- □□ 5. Secure the large switch, SW1 using the 3/8" hex nut (5) and thin steel washer (4) that came with the VEC-821K kit. Tighten the screws in place. There will already be a 3/8" hex nut installed on the switch. This nut needs to remain on the switch as a spacer.

VEC-821	KC Assembly Manual	Super CW Filter	
□ □ 6.	Install the 1/4" mono phone jack (11) as follow washer (15) over the threaded end of the jack. end of the jack from the inside of the chassis, hole. c). Position the jack as shown in the Pad). Secure the jack to the front panel using the 9	<b>b</b> ). Install the threaded through the front panel rts Placement diagram.	
□ □ 7.	Install the screw-type terminal board (10) into the rear panel using two 4-40 x 3/16" machine 4-40 hex nuts (3). Install the terminal board chassis. The solder lugs should be up and away	screws (1) and two (2) from the inside of the	
Wiring the Enclosure			
following	st position the enclosure so the front panel is g point-to-point wiring steps you will also ro o locate some of the reference points mentioned.		
□□ 1.	Connect the insulated wire, located to the poil labeled <b>INPUT</b> , to the right solder lug on the toplace.		
□ □ 2.	Connect the insulated wire, located at <b>GND2</b> the left solder lug on the terminal strip. Solder		
□□ 3.	Connect the insulated wire, located at GND3 of the short lug on the ½" phone jack. Solder in pl		
□□ 4.	Connect the insulated wire, located at <b>SPKR</b> of the long lug on the ½" phone jack. Solder in place.		
□□ 5.	Locate the piece of double-sided tape. This is the 9-volt battery clip in place. Locate a place top cover where the battery will not interfere Peel off the backing of the tape and stick it to the	on the underside of the with any components.	
□ □ 6.	The top should now be installed by using the screws. Make sure the L-brackets are aligned top to the L-brackets.		
□ □ 7.	Locate the four (4) rubber feet. Remove e adhesive strip one at a time and stick one on ear of the chassis. These are to keep the VEC-82 on the desktop.	ch corner on the bottom	

# **PARTS PLACEMENT DIAGRAM**



- 1. 4-40 x 3/16" Machine Screws 2. 4-40 x 1/2" Machine Screws
- 3. 4-40 Hex Nuts
- 4. 3/8"-32 Hex Nut
- 5. 3/8" thin Steel Washer
- 6. "L" Bracket
- 7. #4 x 3/16" Spacer 8. Circuit Board

- Top Cover
  Terminal Board; Screw Type
  1/4" Phone Jack
  9MM Hex Nut

- 15. .416 x .625 x .062 Flat Steel Washer